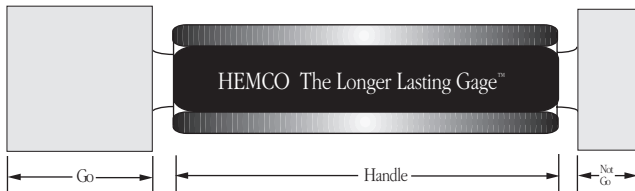


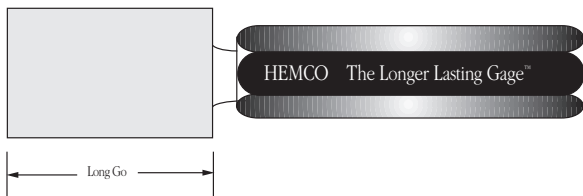
Taperlock Cylindrical Plug Gages

HEMCO

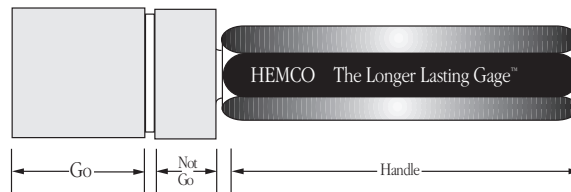
- ❑ HemcoChrome Process
- ❑ All gages are made to ANSI B47.1
- ❑ Gages normally furnished to the Unilateral tolerance system:
Go + Plus tolerance.
NotGo - Minus tolerance.
- ❑ Gage members under .150 have male centers.
- ❑ Gage members over .150 have female centers.



Double End Go & NotGo



Long Go



Progressive

| Decimal Range | | Metric Range | | General Dimensions | | | | | |
|---------------|------------------|--------------|------------------|--------------------|---------------------|-----------------------|------------|---------------|-----------------------------|
| Above | To and Including | Above | To and Including | Go Member Length | NotGo Member Length | Long Go Member Length | Handle No. | Handle Length | Width Across Flat of Handle |
| .059 | .105 | 1.50 | 2.67 | 3/8 | 3/16 | 11/16 | 000 | 1 1/2 | 3/16 |
| .105 | .150 | 2.67 | 3.81 | 3/8 | 7/32 | 23/32 | 00 | 1 3/4 | 1/4 |
| .150 | .230 | 3.81 | 6.10 | 13/32 | 9/32 | 13/16 | 0 | 2 | 5/16 |
| .230 | .365 | 6.10 | 9.27 | 3/4 | 5/16 | 1-3/16 | 1 | 2 3/4 | 3/8 |
| .365 | .510 | 9.27 | 12.95 | 1 | 3/8 | 1 1/2 | 2 | 3 | 1/2 |
| .510 | .825 | 12.95 | 20.96 | 1 1/4 | 1/2 | 1 7/8 | 3 | 3 1/4 | 11/16 |
| .825 | 1.135 | 20.96 | 28.83 | 1 1/2 | 5/8 | 2 1/8 | 4 | 3 5/8 | 7/8 |
| 1.135 | 1.510 | 28.83 | 38.35 | 1 5/8 | 3/4 | 2 3/8 | 5 | 4 | 1 |

| Plain Cylindrical Taperlock Plugs | Qty | Exact Diameter (s) | Select One | | | | | Special Options |
|-----------------------------------|-----|--------------------|--|---|-------------|---------------------------------|-------------------------|--|
| | | | Style | Handles | Condition | Tolerance | Certifications | |
| | | | Single End. Double End. Long Go. Progressive. | Member Only (MO). Single End w/Handle. Double End w/Handle. | Go or NotGo | "XX", "X", "Y", "Z", "ZZ" | Short Form Long Form | Special Length. Marking Instructions. Certifications. Special Colored Handles. Steel only. |
| Example | 1 | .5000" | S.E. | | | XX | Long Form | |
| | | | | Note 1 | | Note 3 | Note 4 | Note 2 |

Notes:

1. Unless specified, standard gage handles are black anodized. Metric gage handles are yellow anodized.
2. Drawings must accompany orders for specials where applicable.
3. Made to "X" tolerance unless specified.
4. See page 3 for explanation of Short & Long form Certifications.